



CNG Field Service Bulletin
Cylinder Label Installation/Replacement
ENP-647
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1. Introduction

This Service Bulletin defines recommended procedures for labeling or relabeling Agility Fuel Solutions pressurized fuel tanks. A manufacturer's ID label as well as a safety label is typically attached to the cylinder.

The manufacturer's ID label contains identifying information about the cylinder such as serial number, date of manufacture, approved gases, etc.

The safety label contains information about who to call if any questions about the proper use, installation or maintenance of the cylinder should arise.

Duplicate labels may be present on the cylinder for better visibility. Use care in keeping cylinder labels readable and make sure they stay unmarred and unobstructed from view.

If labels become unreadable or are missing, replacements are required.

2. Affected Units

This procedure applies to Agility Fuel Solutions cylinders.

3. Corrective Action

Regular inspection and maintenance should always include examination of all cylinder labels. Damaged or missing labels must be replaced.

NOTICE

If the cylinder and its label cannot be matched or traced, the cylinder must be condemned.

4. Parts, Tools and Materials

1. Alcohol based cleaner, residue free. Any cleaner or solvent that leaves a residue will not allow the labels to adhere to the composite surface.
2. Lint free rags.
3. Plastic squeegee.

5. Procedure

NOTICE

The cylinder surface temperature must exceed 60°F (16°C) for proper adhesion.

1. Verify cylinder serial number for traceability. The cylinder part number and serial number must be verified before relabeling. Once the cylinder is identified, new labels can be obtained from Agility Fuel Solutions Customer Care.
 - a. Phone: +1 949 267 7745 or toll free at +1 855 500 2445 or
 - b. E-mail: support@agilityfs.com
2. Remove old or damaged labels. Labels can be pulled off with a slow even pull starting at one of the corners. Any adhesive residue may be removed using an alcohol-based cleaner.
3. Select an area on the cylinder that is protected from road hazards (gravel, salt, etc.) and can be easily viewed and accessed.
4. Clean the area thoroughly with the alcohol-based cleaner to remove dirt or grease that will prevent the label from sticking. The area must be completely free of residual cleaning solution or moisture to prevent weakening the bond over time.
5. Apply the labels.
 - a. Remove the backing and apply the label as shown in Figure 1.
 - b. Use the plastic squeegee to remove any air from underneath the label. The adhesive is pressure-activated so use force and work the label in all directions, ensuring the label has completely bonded to the surface finish of the cylinder.



Figure 1. Remove the label backing and apply to the clean cylinder surface.



Figure 2. Press downward with the plastic squeegee while removing the backing.



Figure 3. Work the label so it conforms to the composite ridges.



Figure 4. Work the entire label until it conforms to the composite surface finish. An adhesive backed, clear overlay is applied to all labels to protect the printed material. Once applied, the overlay cannot be removed without damaging the printed material.

6. Allow the label to dwell on the surface for at least 20 to 60 minutes before exposure to UV light, moisture or significant temperature or pressure changes in the cylinder. For best results, longer dwell times are recommended.

6. Warranty Information

Labels must be legible and not damaged for the lifetime of the cylinder. Replacement labels are supplied free of charge.

If you have any questions, contact Customer Care at +1 949 267 7745 or toll free at +1 855 500 2445 or e-mail: support@agilityfs.com

Parts can be ordered via e-mail: parts@agilityfs.com

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Agility Fuel Solutions
3335 Susan Street, Suite 100
Costa Mesa, CA 92626
www.agilityfuelsolutions.com